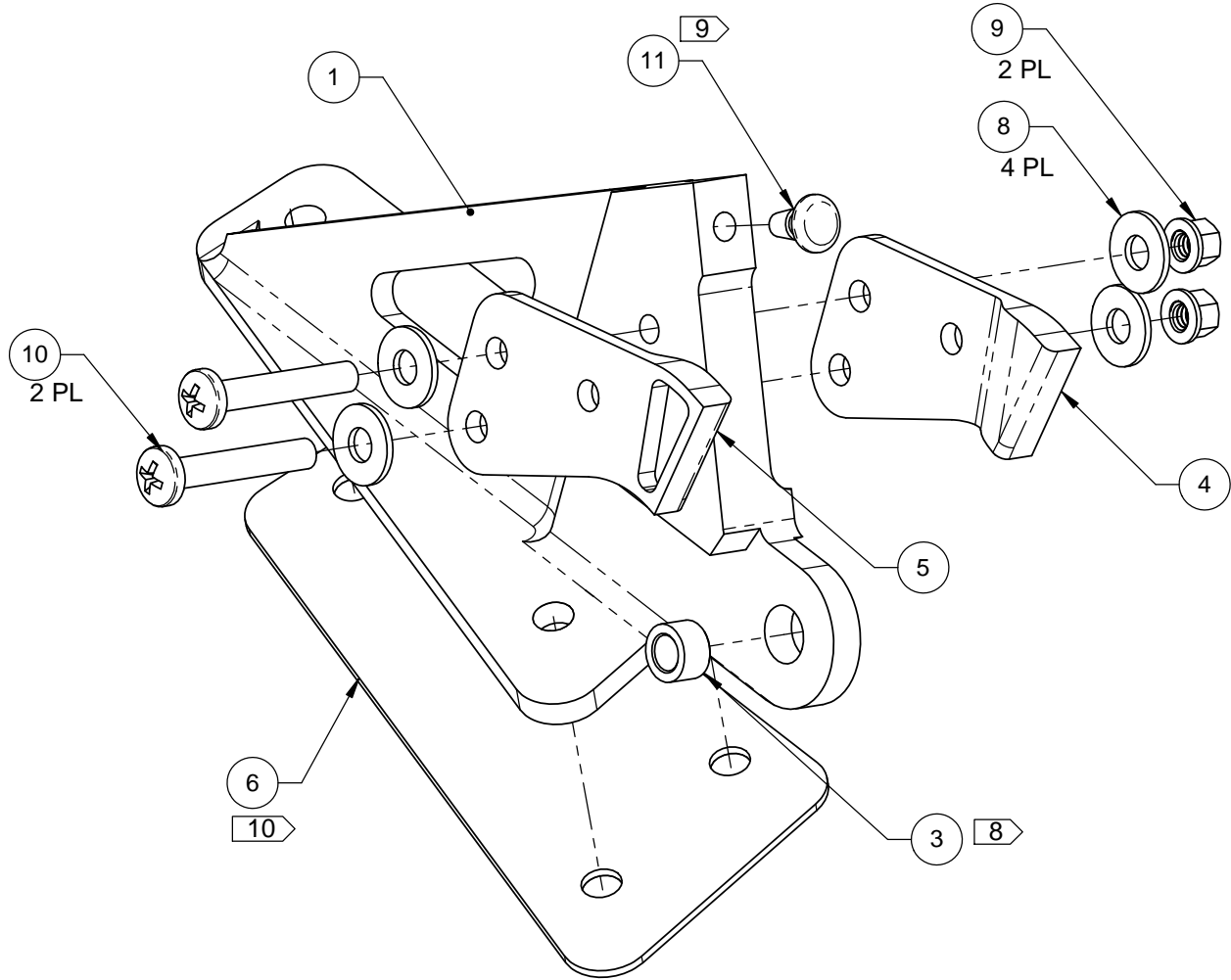
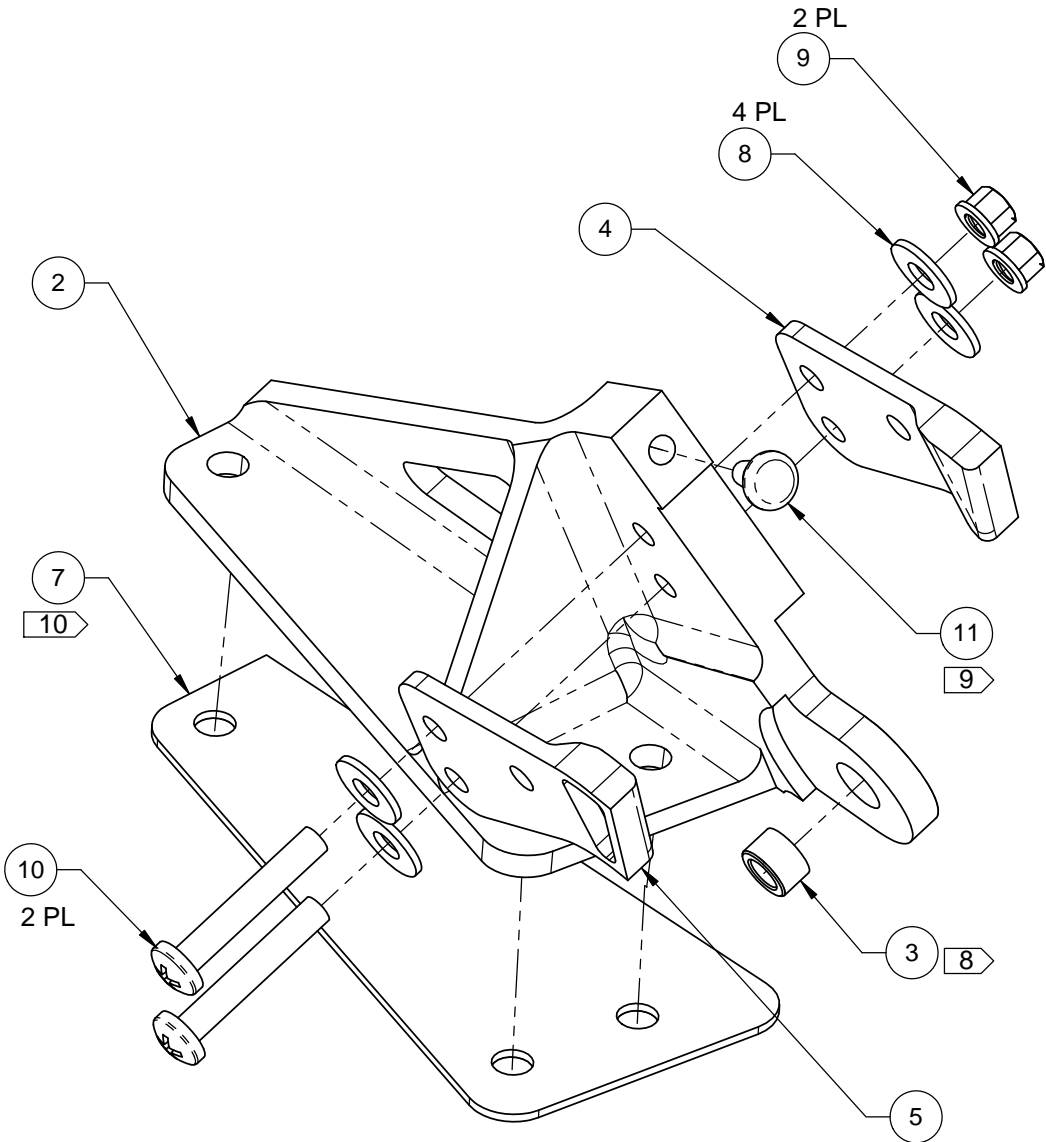


ITEM	QTY-041	QTY-043	P/N	DESCRIPTION
	x		D4491-041	DOOR HINGE SET, LEFT-UPPER
		x	D4491-043	DOOR HINGE SET, LEFT-LOWER
1	1	-	D4491-1	HINGE, LEFT-UPPER
2	-	1	D4491-3	HINGE, LEFT-UPPER
4	1	1	D4493-1	HINGE FORK
5	1	1	D4493-2	HINGE FORK
6	1	-	D4520-1	HINGE SHIM
7	-	1	D4520-3	HINGE SHIM
8	4	4	M15795-841	FLAT WASHER, #8
9	2	2	MS21043-08	NUT, SELF LOCKING, #8
10	2	2	MS27039C0816	SCREW, PN-HD, #8-32 UNC
11	1	1	POF-40022	PUSH-ON FEET
18	1		D4492-1	BUSHING



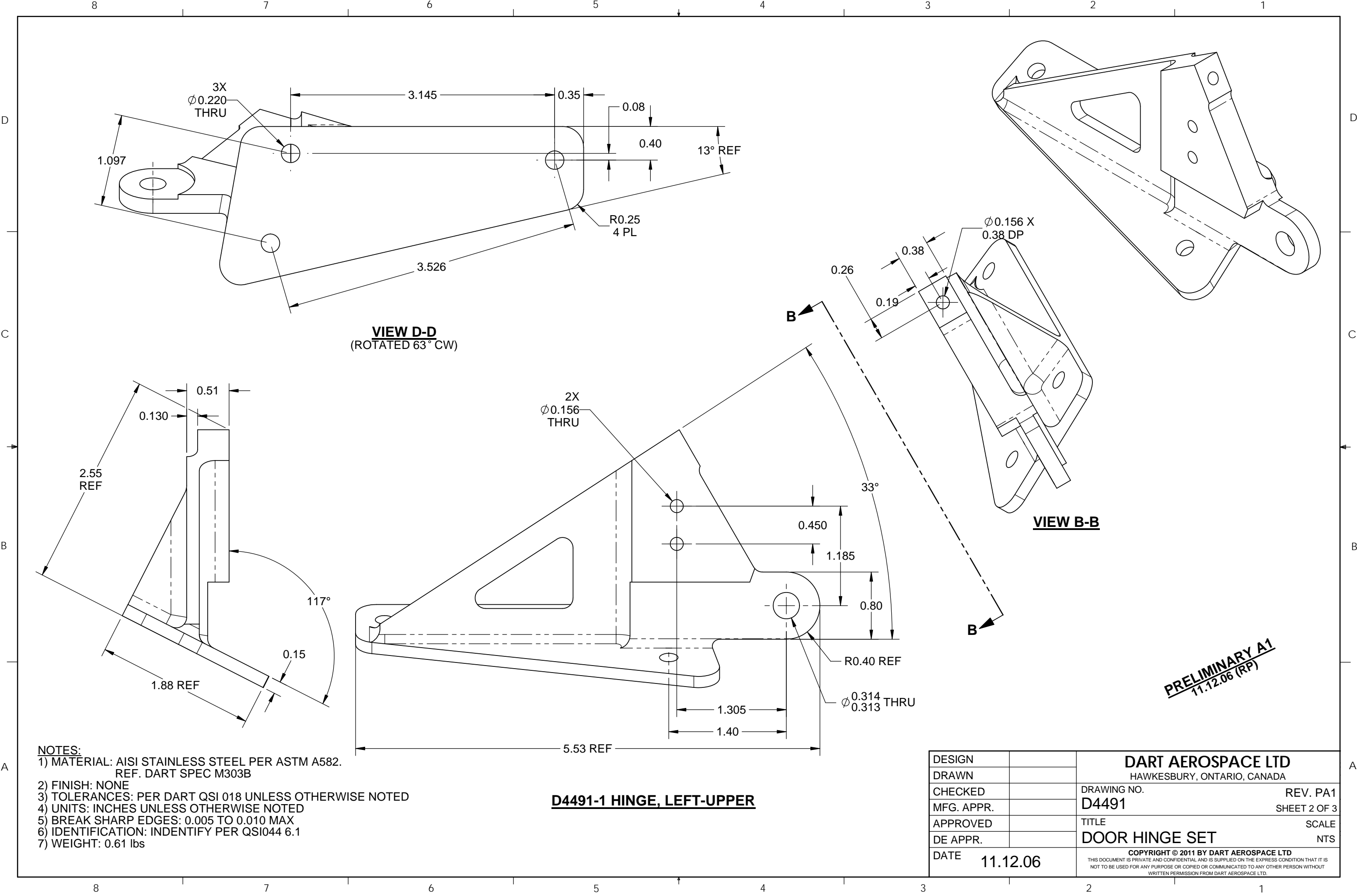
D4491-041 HINGE ASEMBLY, LEFT-UPPER



D4491-043 HINGE ASSEMBLY, LEFT-LOWER

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) N/A
 - 6) IDENTIFICATION: INDENTIFY PER QSI044 6.1
 - 7) WEIGHT: 0.3 lbs
 - 8) PRESS-FIT BUSHING INTO ITEM 1/2
 - 9) SECURE USING 1357 CONTACT CEMENT (3M)
 - 10) SECURE USING PROSEAL

PA1	PRELIMINARY	RP	11.12.06
REV.	DESCRIPTION	BY	DATE
DESIGN	RP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RP		
CHECKED		DRAWING NO.	REV. PA1
MFG. APPR.		D4491	SHEET 1 OF 3
APPROVED		TITLE	SCALE
DE APPR.		DOOR HINGE SET	NTS
DATE	11.12.06	COPYRIGHT © 2011 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

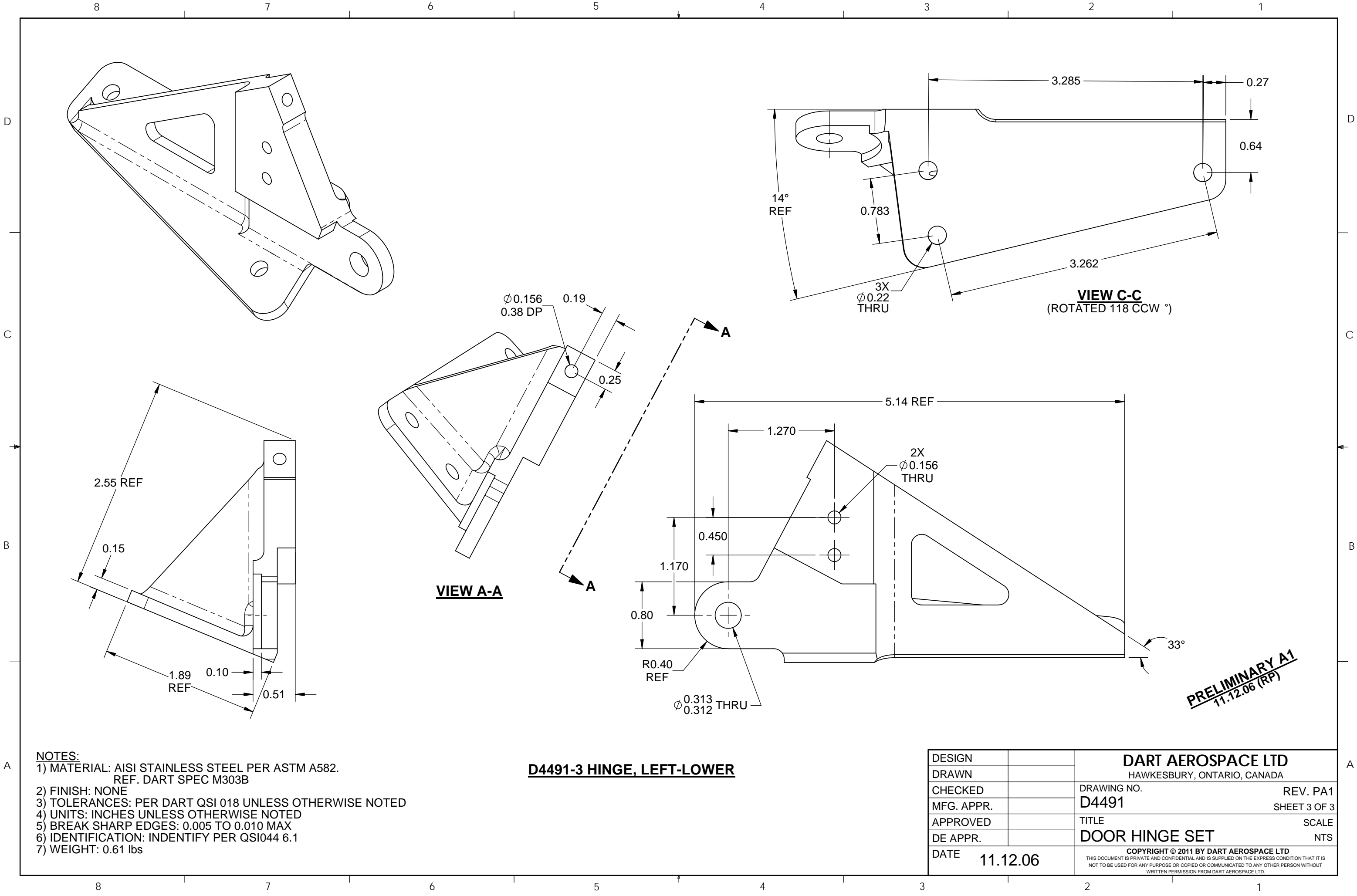


D4491-1 HINGE, LEFT-UPPER

- NOTES:**
- 1) MATERIAL: AISI STAINLESS STEEL PER ASTM A582.
REF. DART SPEC M303B
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: INDENTIFY PER QSI044 6.1
 - 7) WEIGHT: 0.61 lbs

DESIGN		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN			
CHECKED		DRAWING NO. D4491	REV. PA1
MFG. APPR.			SHEET 2 OF 3
APPROVED		TITLE DOOR HINGE SET	SCALE NTS
DE APPR.		COPYRIGHT © 2011 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	
DATE	11.12.06		

PRELIMINARY A1
11.12.06 (RP)



NOTES:
1) MATERIAL: AISI STAINLESS STEEL PER ASTM A582.
REF. DART SPEC M303B
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: INDENTIFY PER QSI044 6.1
7) WEIGHT: 0.61 lbs

D4491-3 HINGE, LEFT-LOWER

DESIGN		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN			
CHECKED		DRAWING NO. D4491	REV. PA1 SHEET 3 OF 3
MFG. APPR.		TITLE DOOR HINGE SET	SCALE NTS
APPROVED			
DE APPR.			
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